



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-015
Job Sheet 169814



Part No: D350-616-015

Job Qty: 3 ea

Part Name: Deck Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/22/17

Job Tracking No:

Due Date: 1/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Canadian Helicopters Limited - CHL (CCANA01)

1215 Montee Pilon Les Cedres, QC, J7T 1G1 Canada ph:(450) 452-3000 fx:(450) 452-2483.

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	1/5/18	1/5/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 25 2018
110	Packaging	3 pcs	1/5/18	1/5/18	0.00	0.00	Packaging1-3		JAN 25 2018
120	QC	3 pcs	1/5/18	1/5/18	0.00	0.00	QC4		SmB
125	DC	3 pcs	1/5/18	1/5/18	0.00	0.00	DC		SmB
130	Packaging	3 pcs	1/5/18	1/5/18	0.00	0.00	Packaging3-1		SmB
140	QC21-FG	3 Ea	1/5/18	1/5/18	0.00	0.00	QC21		JAN 31 2018

Job Allocations

Operation	Component/Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2344 5029916	3	14	0	0
110 (X9) 5035469	D2348 F162403 (X3)	12	3	0	0
	D2353 5029912	3	8	0	0
	D2364 F144980	3	5	0	0
	D2365 F144978	6	11	0	0
(X2) 5006424	D2369 F163330 (X1)	3	3	0	0
	D2363 F162640	3	3	0	0
5034217	D2360-041 5005884	3	7	0	0
5034218	D387-041	3	4	0	0
(X50) 5034219	D5388-1	3	4	0	0
	MS20426AD4-5 5029883 (X25)	75	495	0	0
	MS20426AD4-6 5029878	75	1,917	0	0
	MS20426AD5-7 5029873	18	1,293	0	0
	MS20426AD5-8 5029868	18	639	0	0
	MS20601-AD4W2 5029860	45	177	0	0
(X30) 5034235	MS20601-AD4W3 F1138336 (X30)	90	643	0	0
	MS21042L3 5029852	18	3,416	0	0
	MS24693-C273 5029847	18	36	0	0
	MS24693-C48 5029836	66	201	0	0
	MS35207-263 5029833	24	127	0	0
	NAS1149D0363J 5029831	39	4,430	0	0

000062

DART
AEROSPACE
S035164



Deck Plate

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D350-616-015
Original Serial #: S035164
Revision:
Operation:
Change No: Start up Operation
CHG005

01/25/18
Job No: 169814

Part Specifications

Specifications could not be found.

Plex 1/2/18 7:46 AM dart.quirion.sonia



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000062

Tel (613) 632-5200

Containers on Master Unit 000062				
Serial No	Part No	Customer Part No	Status	Quantity
S029916	D2344	D2344	Allocated	3
S029912	D2353	D2353	Allocated	3
F164980	D2364		Allocated	3
F164978	D2365		Allocated	6
F163330	D2369-1		Allocated	1
S006424	D2369-1		Allocated	2
F162640	D2369-3		Allocated	3
S005884	D4780-041		Allocated	3
S034217	D5387-041		Allocated	3
S034216	D5388-1		Allocated	3
S029883	MS20426AD4-5		Allocated	25
S034219	MS20426AD4-5		Allocated	50
S029878	MS20426AD4-6	MS20426AD4-6	Allocated	75
S029873	MS20426AD5-7		Allocated	18
S029868	MS20426AD5-8		Allocated	18
S029860	MS20601-AD4W2		Allocated	45
FM138336	MS20601-AD4W3		Allocated	30
S034235	MS20601-AD4W3		Allocated	60
S029852	MS21042L3	MS21042L3	Allocated	18
S029847	MS24693-C273		Allocated	18
S029836	MS24693-C48		Allocated	66
S029833	MS35207-263		Allocated	24
S029831	NAS1149D0363J	NAS1149D0363J	Allocated	39

Q2348 5031560x9
F162403x3

REFERENCE ONLY

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1). UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	